

1989-1995 TAURUS SHO VALVE CLEARANCE WORKSHEET

Owner: _____ Car Info: _____ Mileage: _____ Temp: _____

Date: _____ Location: _____ Performed By: _____

Rear Bank Exhaust	Cyl #1 L/P	Cyl #1 R/S	Cyl #2 L/P	Cyl #2 R/S	Cyl #3 L/S	Cyl #3 R/P
1) Gap - As Found						
2) Nominal Gap	0.30mm	0.30mm	0.30mm	0.30mm	0.30mm	0.30mm
3) Old Shim						
4) Reqd Shim [1-2+3]						
5) Shim Installed						
6) Gap - As Left						

Rear Bank Intake	Cyl #1 L/P	Cyl #1 R/S	Cyl #2 L/P	Cyl #2 R/S	Cyl #3 L/S	Cyl #3 R/P
1) Gap - As Found						
2) Nominal Gap	0.20mm	0.20mm	0.20mm	0.20mm	0.20mm	0.20mm
3) Old Shim						
4) Reqd Shim [1-2+3]						
5) Shim Installed						
6) Gap - As Left						

Front Bank Intake	Cyl #4 L/P	Cyl #4 R/S	Cyl #5 L/S	Cyl #5 R/P	Cyl #6 L/S	Cyl #6 R/P
1) Gap - As Found						
2) Nominal Gap	0.20mm	0.20mm	0.20mm	0.20mm	0.20mm	0.20mm
3) Old Shim						
4) Reqd Shim [1-2+3]						
5) Shim Installed						
6) Gap - As Left						

Front Bank Exhaust	Cyl #4 L/P	Cyl #4 R/S	Cyl #5 L/S	Cyl #5 R/P	Cyl #6 L/S	Cyl #6 R/P
1) Gap - As Found						
2) Nominal Gap	0.30mm	0.30mm	0.30mm	0.30mm	0.30mm	0.30mm
3) Old Shim						
4) Reqd Shim [1-2+3]						
5) Shim Installed						
6) Gap - As Left						

Gap specifications: **Intake 0.15mm < gap < 0.25mm, Exhaust 0.25mm < gap < 0.35mm**
 Shim thickness indications: ex. 2000 = 2.000mm, 3250 = 3.250mm, thickness increment = 0.025mm
 Key to cylinder identification: **R=Right, L=Left, P=Primary runner, S=Secondary runner**
 Key to shims installed: **N=New, U=Used, S=Same, #=Number side up**

Totals: Out of limit Replaced New